

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: FORMULA 3D - BUILD PLATE ADHESIVE

Synonyms: 3D PRINTER BASE ADHESIVE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: for use as intermediary between 3D printer base and plastic print material

1.3. Details of the supplier of the safety data sheet

Company name: Secure Micro Solutions Ltd
Unit 6, United Business Park
Leeds
West Yorkshire
LS12 6UB
UK

Tel: +44 (0) 113 2467230

Email: customerservices@kora.co.uk

1.4. Emergency telephone number

Emergency tel: +44 (0) 113 2467230
(office hours only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: This product has no classification under CLP.

2.2. Label elements

Label elements: This product has no label elements.

2.3. Other hazards

Other hazards: May cause skin and eye irritation on prolonged contact.

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

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Hazardous ingredients:

ETHANOL

EINECS	CAS	PBT / WEL	CLP Classification	Percent
200-578-6	64-17-5	Substance with a Community workplace exposure limit.	Flam. Liq. 2: H225	10-30%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash off with soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. If symptoms persist, obtain medical advice.

Ingestion: Wash out mouth with water and then drink plenty of water.

Inhalation: No actions. If patient feels unwell then seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: No symptoms.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Not applicable.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. Turn leaking containers leak-side up to prevent the escape of liquid.

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6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Ensure there is sufficient ventilation of the area.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging. Do not use aluminium containers.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Hazardous ingredients:

ETHANOL

Workplace exposure limits:

Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	1920 mg/m ³	-	-	-

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area. Ensure lighting and electrical equipment are not a source of ignition.

Respiratory protection: Respiratory protection not required.

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

[cont...]

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Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid
Colour: Colourless
Odour: Alcoholic
Evaporation rate: Moderate
Solubility in water: Miscible
Viscosity: Non-viscous
Boiling point/range°C: No data available. **Flash point°C:** No data available.
Vapour pressure: No data available.

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Direct sunlight.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

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ETHANOL

IVN	RAT	LD50	1440	mg/kg
ORL	MUS	LD50	3450	mg/kg
ORL	RAT	LD50	7060	mg/kg

Toxicity values: No data available.

Symptoms / routes of exposure

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: No symptoms.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Disposal of packaging: Clean with water. Dispose of as normal industrial waste.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

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Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H225: Highly flammable liquid and vapour.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.