



KORA

Kora HIPS (High Impact Polystyrene)



Bed Temperature 50 - 65°C - Ideal 60°C

Extruder Temperature 220-240°C - Ideal 230°C

Bed Adhesion Builders Tape, Formula 3d or Dimafix

High Impact Polystyrene (HIPS) is very similar to ABS. The main difference is that HIPS plastic uses Limonene as a solvent, therefore making it a great option as support material when printing ABS with dual extrusion printer. HIPS filament is as easy to 3D print with as ABS but is much less likely to warp. HIPS filament is available in 1.75mm and 3mm.